

# BUSINESS BROCHURE

DONGGUAN MINGYI PRINTING LTD.

东莞铭益印刷有限公司





# Content

1. Introduction of Mingyi
2. Business Structure
3. Facilities & Production Ability
4. About Cooperation

A decorative background featuring several circles of varying sizes and colors: a large blue circle in the top-left, a smaller white circle in the top-center, a medium blue circle in the bottom-left, a small black circle on the left edge, and a textured grey circle at the bottom center. A large black circle with a white outline is centered on the left side, containing the number '01'.

01

# Introduction of Mingyi

# 铭益简介

About MINGYI



## Introduction of Mingyi

- Dongguan Mingyi printing Co., Ltd. was founded in 2003 by Yongzhu Yang (Johnny) and is located in Dongguan city, which is the global manufacturing center of Guangdong-Hong Kong - Marco Greater Bay Area in China.
- Currently, Mingyi has 230 employees, of which 5% are executive managers and 15% are members of R&D and engineering teams. The company's production plant covers a total area of 10,000 square meters.

# 铭益简介

About MINGYI



## Introduction of Mingyi

Johnny's career:

- 1984 – 1987 Bachelor's degree in Shanghai Printing college, Major in digital printing mechanism.
- 1987 – 1991 Begin his career as a printing machine operator in XH, which is a government-owned corporation in Shanghai.
- 1991 – 1995 Move to Shenzhen, worked as printing machine operator and promoted to director of printing production department in GH, which is a Hong Kong-invested factory. Here he sense the importance of a reasonable but strict management system.

# 铭益简介

About MINGYI



## Introduction of Mingyi

Johnny's career:

- 1995 – 2000 Worked as VP of production and in JF, responsible for color & quality maintenance and cost control. Main clients including Walmart, Target and CVS.
- 2000 – 2003 Worked as General Manager in DC, in charge of the daily operation of the factory. The company was certified with ISO 9001 & 14001 system. Main clients including Nike, Samsung and Hasbro.
- 2003 Established Mingyi, take care of every detailed parts of the factory, using 7s management system and served for many big brands including Lacoste, Versace, Playboy, Medmen, Kingpen and etc.

# 铭益简介

About MINGYI



## Introduction of Mingyi

Ivan's life:

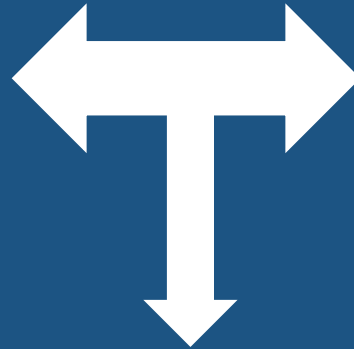
- Born in Anhui, grow up here in Dongguan.
- Bachelor's degree in CUPL, major in law.
- Master's degree in UCLA, major in commercial & IP law.
- Joined Mingyi in 2017, worked as international business manager since then.

# 铭益简介

About MINGYI

Experience, Color & Quality Control,  
Structure Design, Cost Control,  
Packaging innovative solutions,  
Company management

Johnny



Communication skills,  
Efficient working style  
24/7 service and quick reaction,  
Design management

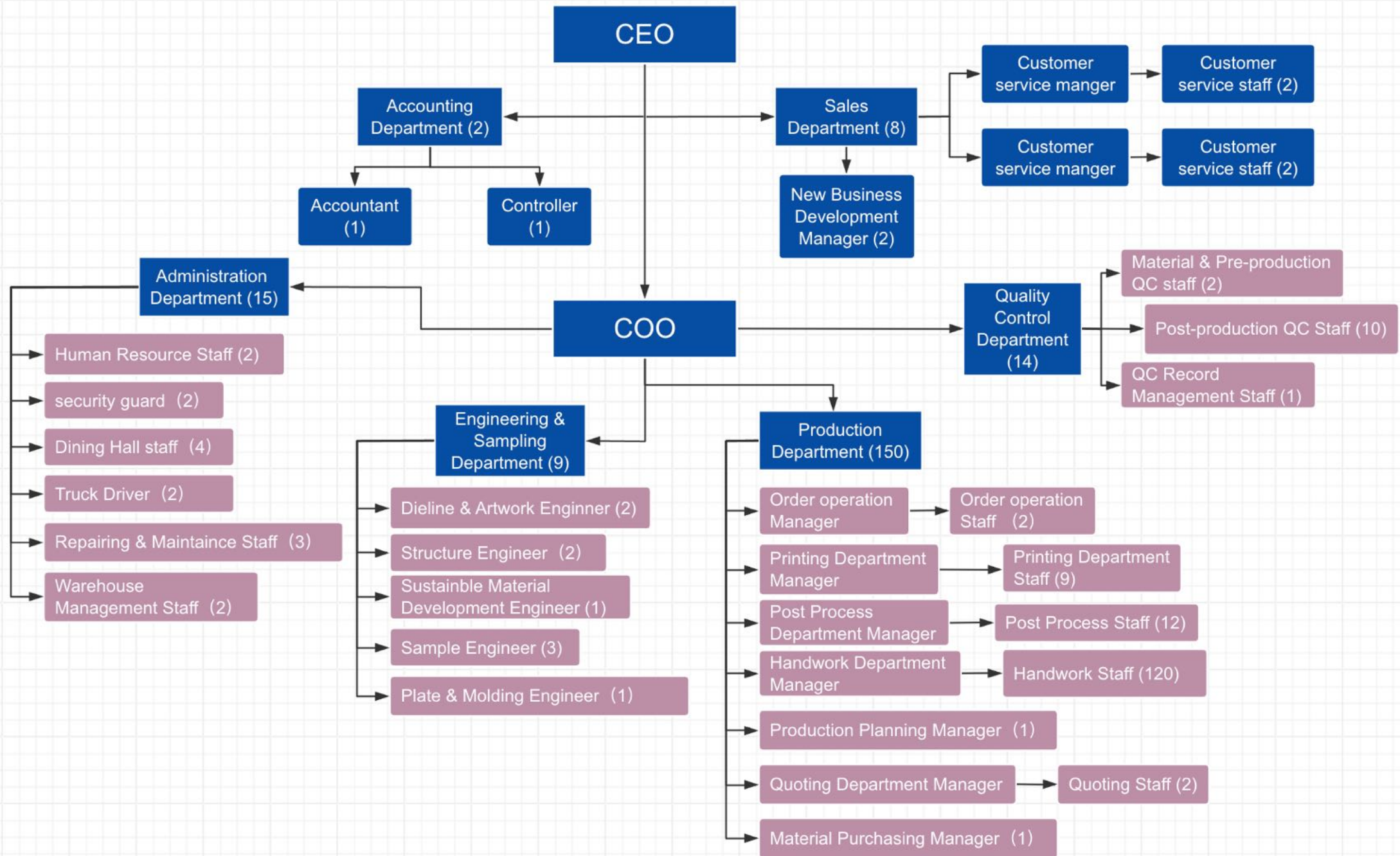
Ivan

Best quality, Good price,  
One-stop packaging solution

A large white circle with a black outline is centered on the left side of the slide, containing the number '02'. The background is white with several decorative circles: a blue circle in the top-left corner, a black circle on the left edge, a blue circle in the bottom-left corner, a small white circle with a shadow above the main circle, a white circle in the top-right corner, and a grey textured circle at the bottom center.

02

## 2. Business Structure



MINGYI adopt ISO 9001, ISO 14001 & ISO 22301 as management system.



# 工程部

## Department of Engineering



### Experienced Team

Based on years of experience in the packaging industry, Mingyi organized three outstanding engineers with more than ten years of experience in the packaging industry to set up a professional product engineering team. After receiving the requirements from the clients, our DE team would carefully analyze the needs and try best to find the best production solution to produce best quality products with minimum cost.



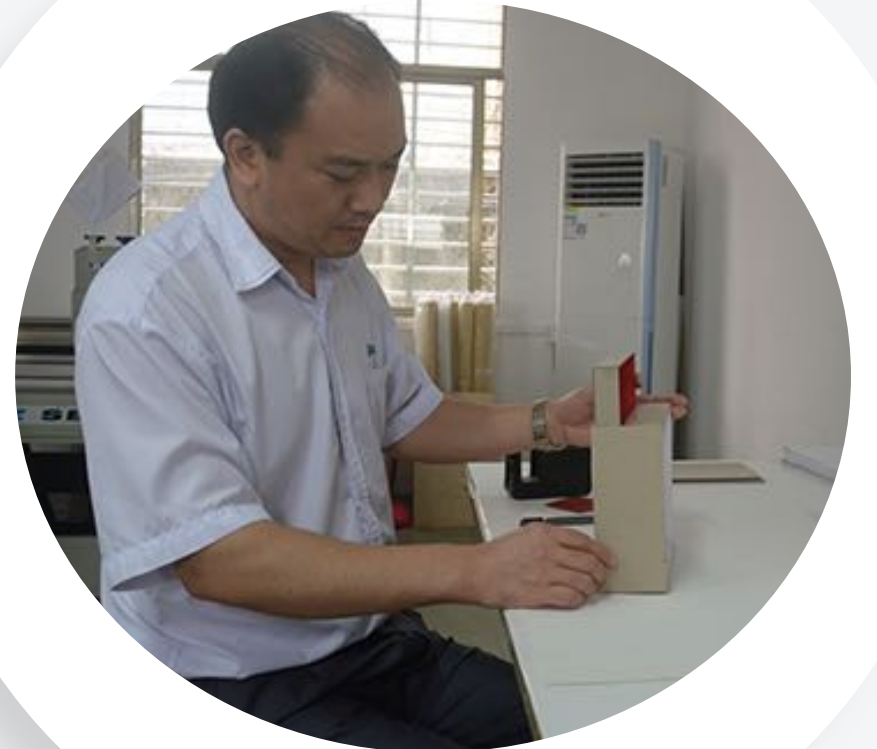
### Pre-production sample preparation

For every client, Our DE team produces physical samples to fully understand the customer needs and make sure that the effect of the finished products meets the customer's expectations.



### Control of Process

After formulating reasonable operation guidance, our PD team will ensure that the production of products is carried out according to the requirements of production operation guidance and meet the quality requirements through IQC (incoming inspection), IPQC (process inspection), OQC (finished product inspection) and etc.



# 品质部

## Department of Quality Control



### Mature Team

Mingyi has established a professional product quality inspection team according to the EU standards and ISO certification requirements, strictly check the quality of each product.



### Product Inspection

Mingyi strictly controls the quality of every finished products. We adopt all kinds of testing equipment, including scanner, densitometer and other prenatal testing instruments to ensure that every product from the factory meet the quality requirements of customers in production, transportation, use and other aspects.



### Record tracking

Mingyi formulates a strict product quality assurance process, strictly controls and records the actual situation of products during the whole production process. The process reports of all manufactured products should be archivable for more than three years, our customers can trace the actual production process reports of products at any time.





# 行业认证

## Certificates

# 行业认证

## Certificates



### Sedex Members Ethical Trade Audit Report

Version 6.1



SMETA: [Sedex Audit Reference: 2022CNAA-02148403](#) • Sedex Members Ethical Trade Audit Report Version 6.1

Audit Details			
Sedex Company Reference: (only available on Sedex System)	ZC: ZC410735191	Sedex Site Reference: (only available on Sedex System)	ZS: ZS410776468
Business name (Company name):	Dongguan Mingyi Printing, LTD 东莞市铭益印刷有限公司		
Site name:	Dongguan Mingyi Printing, LTD 东莞市铭益印刷有限公司		
Site address: (Please include full address)	No. 5 Xinglu Road, Liabou Town, Dongguan City, Guangdong Province 东莞市寮步镇乌山兴路5号	Country:	China
Site contact and job title:	Chaofan Yang/General Manager		
Site phone:	+86 18686447053	Site e-mail:	
SMETA Audit Pillars:	<input checked="" type="checkbox"/> Labour Standards	<input checked="" type="checkbox"/> Health & Safety plus Environment 2-Pillar	<input type="checkbox"/> Environment 4-pillar <input type="checkbox"/> Business Ethics
Date of Audit:	14 July 2022		

	<b>Report Owner (payer):</b> Dongguan Mingyi Printing, LTD
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Audit Conducted By			
Affiliate Audit Company	<input checked="" type="checkbox"/>	Purchaser	<input type="checkbox"/>
Brand owner	<input type="checkbox"/>	NGO	<input type="checkbox"/>
Multi-stakeholder	<input type="checkbox"/>	Trade Union	<input type="checkbox"/>
Multi-stakeholder <input type="checkbox"/> Combined Audit (select all that apply)			

If you have any concerns or queries about this SMETA report or the associated SMETA audit, please contact [qimainc@sedex.com](mailto:qimainc@sedex.com).



### SMETA Corrective Action Plan Report (CAPR)

Version 6.1



SMETA: [Sedex Audit Reference: 2022CNAA02148403](#) • SMETA Corrective Action Plan Report (CAPR) Version 6.1

Audit Details			
Sedex Company Reference: (only available on Sedex System)	ZC: ZC410735191	Sedex Site Reference: (only available on Sedex System)	ZS: ZS410776468
Business name (Company name):	Dongguan Mingyi Printing, LTD 东莞市铭益印刷有限公司		
Site name:	Dongguan Mingyi Printing, LTD 东莞市铭益印刷有限公司		
Site address: (Please include full address)	No. 5 Xinglu Road, Liabou Town, Dongguan City, Guangdong Province 东莞市寮步镇乌山兴路5号	Country:	China
Site contact and job title:	Chaofan Yang/General Manager		
Site phone:	+86 18686447053	Site e-mail:	zabiminyi@zabim.com.hk
SMETA Audit Pillars:	<input checked="" type="checkbox"/> Labour Standards	<input checked="" type="checkbox"/> Health & Safety plus Environment 2-Pillar	<input type="checkbox"/> Environment 4-pillar <input type="checkbox"/> Business Ethics
Date of Audit:	14 July 2022		

	<b>Report Owner (payer):</b> Dongguan Mingyi Printing, LTD
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# 行业认证

## Certificates

证书号 第 11725399 号




### 实用新型专利证书

实用新型名称：一种具有旋转式锁紧结构的电子烟包装盒

发 明 人：杨超凡

专 利 号：ZL 2019 2 2138935.7

专利申请日：2019 年 12 月 04 日

专 利 权 人：东莞市铭益印刷有限公司

地 址：523000 广东省东莞市寮步镇莞山兴路 5 号

授权公告日：2020 年 10 月 23 日 授权公告号：CN 211721874 U

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局长 申长雨

2020 年 10 月 23 日

第 1 页 (共 2 页)

其他事项参见续页

**Beide**  
Compliance Laboratory

APPLICATION FOR CHILD RESISTANT PACKAGING TEST  
On Behalf of  
Dongguan Mingyi Printing Ltd.  
Handmade rigid paper box with child resist device  
Model: MYCRB - 001

Prepared For : Dongguan Mingyi Printing Ltd.  
No.5, Xingfu Road, Liaobu, Dongguan,  
Guangdong, China

Prepared By : Beide (Shenzhen) Product Service Limited  
6F, Eildg E, Hourui 3rd Ind Zone, Xixiang, Bao' an  
Dist, Shenzhen, China

Date of Test : Jun.20-Jul.03,2019  
Date of Report : Jul.03,2019  
Report Number : B-S190624253

Beide (Shenzhen) Product Service Limited  
China 6F, Bidg E, Hourui 3rd Ind Zone, Xixiang, Bao'an Dist, Shenzhen, China  
Tel: +86-755-27434498, Email: Admin@beide.com

Report No. B-S190624253  
Page 1 of 8

**Beide**  
Compliance Laboratory

TEST REPORT  
ASTM D3475  
Child-Resistant Packages

Test by	Beide (Shenzhen) Product Service Limited
Address	6F, Bidg E, Hourui 3rd Ind Zone, Xixiang, Bao' an Dist, Shenzhen, China
Report body	Beide (Shenzhen) Product Service Limited
Address (China)	6F, Bidg E, Hourui 3rd Ind Zone, Xixiang, Bao' an Dist, Shenzhen, China
Applicant	Dongguan Mingyi Printing Ltd.
Address	No 5, Xingfu Road, Liaobu, Dongguan, Guangdong, China
Client No.	07898773
Standard	ASTM D3475-18
Test Result	Compliance with ASTM D3475-18
Procedure deviation	N.A.
Non-standard test method	N.A.
Type of test object	Handmade rigid paper box with child resist device
Material	Paper (rigid greyboard, C2S wrap paper) + Plastic (Child resist button) + Ethylene Vinyl Acetate Copolymer (EVA)
Trademark	N.A.
Model/type reference	MYCRB - 001
Characterization & Condition of Sample	Normal
Manufacturer	Dongguan Mingyi Printing Ltd.
Address	No 5, Xingfu Road, Liaobu, Dongguan, Guangdong, China
Ambient Condition During Testing	(21-23)°C, (53-55) %RH, 86-106 kPa

A large white circle with a black outline is centered on the left side of the page, containing the number '03'. Surrounding this central circle are several other circles of various colors and sizes: a dark blue circle in the top-left corner, a black circle on the left edge, a medium blue circle at the bottom-left, a small white circle at the top, and a textured grey circle at the bottom. The background is plain white.

03

## Facilities & Production Ability

# 生产设备

## Equipment



Production Machine list		
NO.	Machine Name & Brand	Quantity
1	Printing Machine:Heidelberg 4C CP2000	1 set
2	Printing Machine:Komori 6C,L640	1 set
3	Printing Machine:Komori 6C,L28HKONE	1 set
4	CTP(Computer to Plate)Machine	2 sets
5	Digital Printer	2 sets
6	Printing-down apparatus	2 sets
7	Die Cutting Mchine	6 sets
8	Paper cutting machine	2 sets
9	Sample cutting machine	1 set
10	Automatic stamping machine	1 set
11	Shrink machine	2 sets
12	Automatic pasting machine	1 set
13	Laminating Machine	1 set

# 生产设备

## Equipment

### Production Equipment List

Description	Type	Manufacture	Quantity
For paper packaging printing production: Printing	Printing Machine	Heidelberg cross-fold 4C CP2000	1
For paper packaging printing production: Printing	Printing Machine	Heidelberg cross-fold 6C + UV print	1
For paper packaging printing production: Printing	Printing Machine	Komori quarter-fold 6C L28HKONE	1
For paper packaging printing production: Computer to Plate	CTP machine	Kodak TRENDSETTER800	1
For paper packaging printing production: Computer to Plate	CTP machine	WC GRAFMAC	1
For paper packaging printing production: Sampling	Digital sample printer	EPSON STYLUS PRO 7910	1
For paper packaging printing production: Sampling	Digital sample printer	HP DESGNJET 510	1
For paper packaging printing production: Punch	Puncher	KH-200PA	1
For paper packaging printing production: Punch	Puncher	HL-102	1
For paper packaging printing production: Sample die cut	Digital sample cutter	AOKE DCL501210	1
For paper packaging printing production: Die cut	cutter	Polar	1
For paper packaging printing production: Box jacket production	Auto box jacket machine	ST KP2610	2
For paper packaging printing production: Lid and base box production	Auto Lid and base box shaping machine	ZK-660FCS	2
For paper packaging printing production: Spot UV	UV machine	SGZ1200	1

# 生产设备

## Equipment

Production Equipment List			
Description	Type	Manufacture	Quantity
For paper packaging printing production: Lamination	Laminator	JL 900	1
For paper packaging printing production: Mounting	Mounting machine	JNP1300	1
For paper packaging printing production: Cardboard mounting	Cardboard mounting machine	YH QYBK-1000	1
For paper packaging printing production: Die cut	Die cut machine	ML1100	7
For paper packaging printing production: Die cut	Auto die cut machine	SH	1
For paper packaging printing production: foiling	Foiling machine	SD	1
For paper packaging printing production: mailing	Nailing machine	207ESR	1
For paper packaging printing production: pasting	Auto pasting machine	YS-650	1
For paper packaging printing production: pasting	Semi-auto pasting machine	GT- BH130	3
For paper packaging printing production: Scraping	Scraping machine		1
For paper packaging printing production: dehumidify	dehumidifier	KB405	1
For paper packaging printing production: Shrinking	Shrinking machine	RG200	1
For paper packaging printing production: drying	dryer	JY-10A	1

# 生产设备

## Equipment

Production & Testing Equipment List			
Description	Type	Manufacture	Quantity
For paper packaging printing production: Recording	Recording machine	SY-880	1
For paper packaging testing: Gloss testing	Gloss tester	SP-WG60	1
For paper packaging testing: Scanning	Scanner	L2000	1
For paper packaging testing: Density	Density tester	LSL	1
For paper packaging testing: Moisture	Moisture tester	HT-904	1
For paper packaging testing: Blister	Blister tester	DR201	2
For paper packaging testing: friction	Friction tester	FY-620	1
For paper packaging testing: Blasting	Blasting tester	FY630A	1
For paper packaging testing: PH value	PH value tester		1
For paper packaging testing: temperature and humidity	Constant temperature and humidity tester		1
For paper packaging testing: Rotary	Rotary tester		1

# 工厂实景

Factory View



# 工厂实景

Factory View



# 工厂实景

Factory View



# 工厂实景

Factory View



# 工厂实景

Factory View



# 工厂实景

Factory View



# 工厂实景

Factory View



# 工厂实景

Factory View



# 工厂实景

Factory View



# 工厂实景

Factory View



# 工厂实景

Factory View



# 工厂实景

Factory View



# 工厂实景

Factory View



# 工厂实景

Factory View



A large black circle containing the number '04' is the central focus. It is surrounded by several other circles: a blue circle at the top left, a black circle at the bottom left, a white circle at the top right, and a textured grey circle at the bottom center.

04

# Cooperation Strategy

# 主要市场

Main Industry



## North America

Mingyi has cooperated with many famous U.S. based brands, including LACOSTA, NBA, MLB, Medmen, Kingpen and etc.



## European Countries

Mingyi has cooperated with many famous brands in Britain, France, Germany and other European countries, including MASA, SEPHORA, I 'oreal, Liverpool, Manchester city and other premier league clubs.



## Other

Mingyi Focus on the production of high standard packaging products for big brands. Thus most of clients of Mingyi are from western countries.

# 合作品牌

Cooperative Brand

LOVABLE



# 产品展示

## Product Presentation

### Child-resist drawer box

In the past few years, the cannabis industry grows rapidly. More and more cannabis entrepreneurs come to us and ask for high-end packaging for cannabis products. To prevent children from the products, the law regulated that a child-resist device shall be attached to all the packaging of cannabis products. We created an intuitive Child-resist drawer box to keep the contents away from curious children. The drawer box is suitable for all kinds of prerolls, candies, capsules, vapes and cartridges. The size can be adjusted to accommodate your needs, and every aspect of the box is fully customizable. Multiple insert options available. CPSC Child-Resistant, ASTM compliant, and recyclable.



\*Custom dimensions, colors, material and finishes available

# 产品展示

## Product Presentation



Spot UV

Matt PP Lamination



CMYK 4 color printing

EVA foam  
(Sponge)

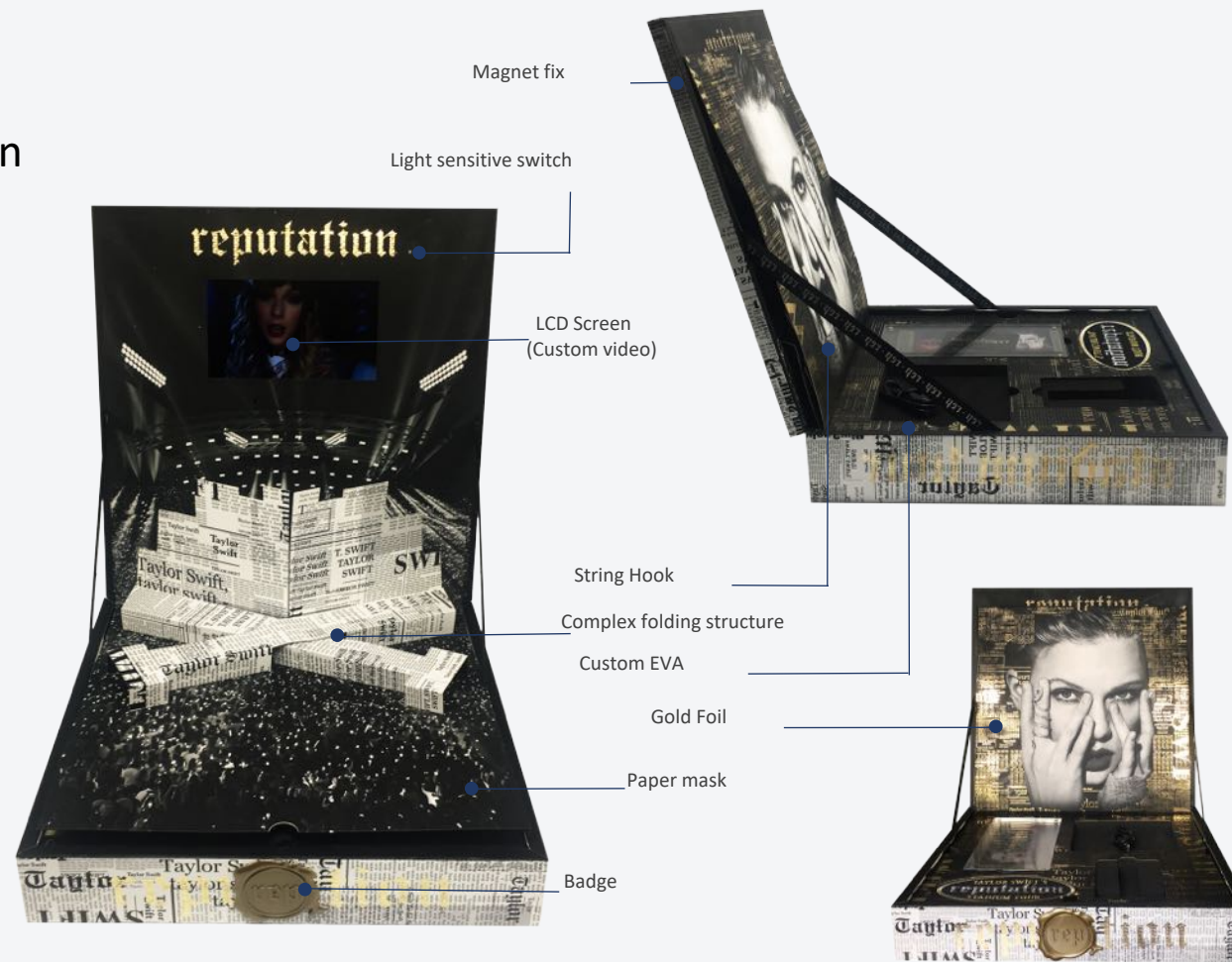
Magnet



\*Custom dimensions, colors, material and finishes available

# 产品展示

## Product Presentation



\*Custom dimensions, colors, material and finishes available

# 产品展示

## Product Presentation



Magnet

PVC window



\*Custom dimensions, colors, material and finishes available

# 产品展示

## Product Presentation



Nylon string

Gold Embossing

Gloss Varnish



\*Custom dimensions, colors, material and finishes available

# 产品展示

## Product Presentation



\*Custom dimensions, colors, material and finishes available

# 产品展示

## Product Presentation



# 产品展示

Product Presentation



# 产品展示

Product Presentation



# 产品展示

## Product Presentation



# 产品展示

Product Presentation





## 东莞铭益印刷有限公司

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