

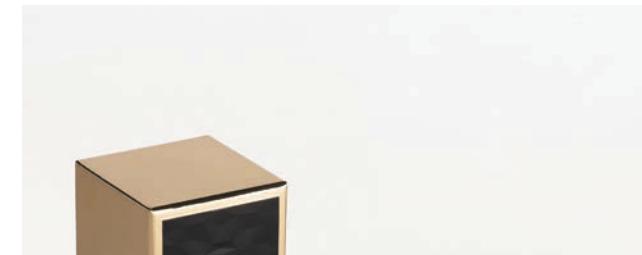


Since 1984

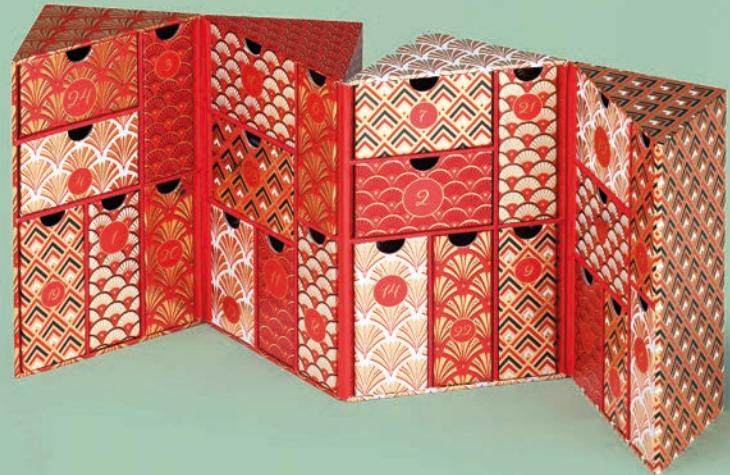


**EXCELLENCE IN
LUXURY PACKAGING
SINCE 1984**

Quality
Innovation
Creativity
Sustainability



ADVENT CALENDARS



AWARD- WINNING PACKAGING



2024
Pentawards
Bronze

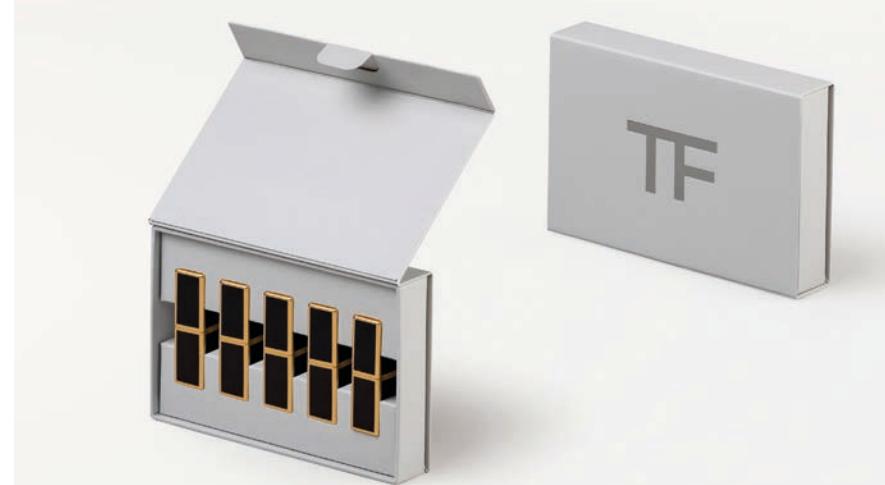


DIELINE
AWARDS
2024
BEST OF
SUSTAINABILITY

UNIQUE DESIGNS







COMPACTS



WINE & SPIRITS



KNOLL[®] INNOVATIONS



KNOLL ECOFORM[®]





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LEADERSHIP IN SUSTAINABILITY

Knoll has strengthened its commitment to sustainability by taking a leadership role in the global sustainability movement. Knoll has set the standard in the packaging industry and is using sustainable innovation to create positive change. Here are some of our achievements

- Knoll is committed to the Science-Based Target Initiative - to reduce scope 1 and scope 2 GHG emissions 42% by 2030 from a 2020 base year, and to measure and reduce its scope 3 emissions.
- In 2024, 99.9% of the forest-based materials used in products are FSC-certified
- Training and raising awareness on inclusion, anti-corruption and sustainability.
- 50% of executive and management personnel at Knoll are women.



The mark of
responsible forestry
FSC™ C163354

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EXPANDED MANUFACTURING CAPABILITIES



Knoll Packaging has engineered proprietary automated machinery that sets a new benchmark for precision and quality. After more than five years of development, this custom automation is now fully operational—implemented in both Europe and our fully-owned factory in the Philippines. The advanced process delivers seamless construction with no visible overlaps, glue marks, or fingerprints, and allows for the integration of sharp edges, elevating both form and function.

Knoll-Automation Styles:

- Base and cover
- Telescoping base and cover
- Neck boxes
- Drawer boxes
- Hinged boxes
- Book style
- 2-door boxes
- Compacts



KNOLL-OWNED PHILIPPINES FACTORY



Knoll Packaging opened a fully owned and operated factory in the Philippines. The custom-built facility features a highly sustainable design, will maintain Knoll-Quality, and position us for expansion.

- 8,000 sq meters
- Highest level of social accountability, employee engagement, and ethics in Asia
- Rooftop solar array
- Rain water collection for re-use
- Low Carbon Footprint
- Duty-Free trade zone
- '0' Vat for import and exports



KNOLL-QUALITY, MADE IN EUROPE

Knoll has entered a **strategic commercial partnership** with Albertini Packaging Group (APG), enabling the production of Knoll-Quality packaging in Europe for the first time. This collaboration introduces proprietary automated machinery, featuring advanced technical innovations never before implemented in the region. Through this partnership, Knoll is advancing its regionalization strategy and transforming the standard of premium packaging manufacturing in Europe.

Knoll now offers European production of **molded pulp packaging**—a certified recyclable and biodegradable material that can be molded, cut to order, and color matched. This sustainable innovation supports Knoll's ongoing environmental efforts and is projected to eliminate 200 metric tons of plastic from the supply chain in 2024.



Knoll Ecoform® is a new plant-based material made from bamboo, wood, and bagasse, which can be used as an alternative to thermoformed plastic platforms or as a 100% pulp packaging solution. The material is recyclable and biodegradable. It can also be molded, cut to order and color matched.







KnollLuxe® Premium Board Platform is a **Patented**, all FSC™ paper & board platform solution.

It features all finished edges and cavities to hold a product, can be seamlessly wrapped for any decoration and has the most upscale appearance.

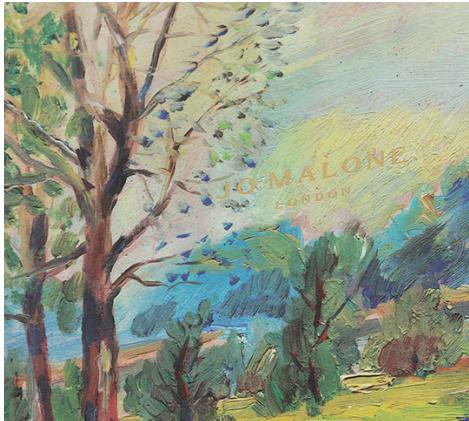


STATE-OF-THE-ART DECORATION

Knoll Packaging leverages the latest advancements in printing, decoration, and finishing technologies to push the boundaries of creative packaging. By integrating the latest techniques, we can achieve visually striking and tactfully engaging packaging. These innovations allow for intricate detailing, vibrant color reproduction, and premium textures that elevate brand presentation and consumer experience, all while maintaining a strong commitment to sustainability.



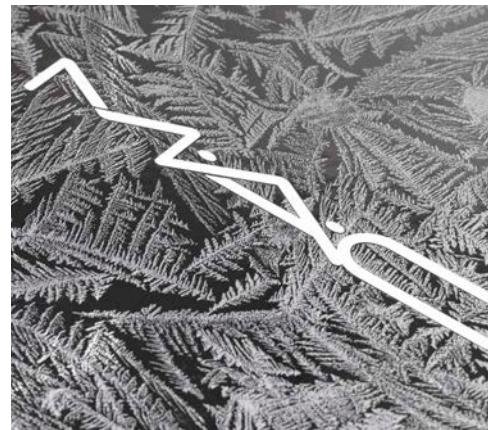
Enhanced Decoration



Complex Printing



Hot Stamping



Specialty Coatings



Laser Cutting



Multi-Level Emboss/Deboss



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