

# **VERDER SCIENTIFIC DIVISION**

## **SCIENTIFIC EQUIPMENT**



**ENABLING  
PROGRESS**

6 business segments

Heat Treatment

Elemental Analysis

Materialography & Hardness Testing

Milling & Sieving

Particle Characterization

Pharmaceutical Testing

11 manufacturing sites

22 sales offices

300 Mio. € revenue

1.300 employees





## FOCUS

Sample preparation  
Analytical equipment



## INDUSTRIES

Automotive  
Aerospace  
Chemical  
Pharmaceutical Industry  
Construction & Environment  
Energy  
Food & Agriculture  
Geology & Metallurgy  
Materials Science  
Research & Development  
...and many more

# VERDER

## Scientific Division



## CUSTOMERS

Manufacturing companies  
Research institutions  
Analytical laboratories



## ACCESS TO MARKET

Over 1.000 dedicated & qualified  
employees worldwide  
Global distribution network



## BUSINESS

Application specific high-tech  
equipment for quality control and  
research of solid matter

# ORGANIZATION

**VERDER**

**VERDER GROUP**  
Vleuten, Netherlands  
> 530 Mio € revenue  
> 2.400 employees

**VERDER**  
Liquids Division

**VERDER**  
Scientific Division

**PINDUSTRY**

**CARBOLITE**  
a VERDER company

UK | Germany

**ELTRA**  
a VERDER company

Germany

**QATM**  
a VERDER company

Germany | Austria

**Retsch**  
a VERDER company

Germany

**MICROTRAC**  
a VERDER company

Germany | USA |  
Japan | France

**ERWEKA**  
a VERDER company

Germany

## Sales Offices



and affiliated companies in other countries



# DEVELOPMENT

VERDER



becomes part of the Verder Group and expands the Verder business towards scientific equipment



Start of establishing worldwide subsidiaries

Acquisition of  
**ELTRA**<sup>®</sup>  
ELEMENTAL ANALYZERS  
and  
**CARBOLITE**  
Leading Heat Technology

Acquisition of  
**AMTA**  
ADVANCED MATERIALOGRAPHY

Carbolite and Gero operate together as Carbolite Gero

**CARBOLITE GERO** 30-3000°C

1959  
André Verder starts his business as a trader of pumps and plastic semi-finished products



1989

1999  
Foundation of  
**Retsch**  
TECHNOLOGY

Continuous strategic expansion due to acquisitions starting with



WHEN PARTICLE SIZE MATTERS

Acquisition of  
**GERO**  
30-3000°C

Acquisition of  
**Qness**  
HARDNESS TESTING

...more milestones in the next slide

Acquisition of



and



2019

Acquisition of



and



2023

Fusion of ATM & Qness



Fusion of Microtrac,  
Microtrac BEL &  
Retsch Technology



## ENABLING PROGRESS

# BUSINESS SEGMENTS



## Analytics

## Technologies

## Sample preparation



- integrated
- potential





# CUSTOMERS

VERDER

UNIVERSITY OF  
CAMBRIDGE

Imperial College  
London

MIT  
Massachusetts  
Institute of  
Technology

USDA

FDA

BRIDGESTONE

TOYOTA

BMW



L'ORÉAL  
PARIS

P&G

NOVARTIS

gsk  
GlaxoSmithKline

BRITISH AMERICAN  
TOBACCO

ExxonMobil

Linde

FREEPORT-MCMORAN  
COPPER & GOLD



DUPONT

Henkel

McDonald's

Kellogg's

Heinz

LAFARGE

hp

Roche

WACKER

Ciba

Aventis

Johnson & Johnson

Nestlé  
Good Food, Good Life

FERRERO

TOSHIBA

Holcim

SONY

canon

SAMSUNG

GE



Budenheim

SHISEIDO

Fraunhofer

Continental

bp

Air Liquide  
creative oxygen

NEWMONT

BMW

11



Milling



Sieving



Assisting



## Child's toys

A **plastic rattle** has to be analyzed for hazardous substances like: Cadmium and lead

Analytical methods:

Microwave digestion  
and Atomic Absorption Spectroscopy (AAS)

Prior to analysis the toy has to be ground and homogenized to a particle size smaller than 300 – 500  $\mu\text{m}$  which requires several grinding steps (pre-grinding and fine grinding).

Therefore two Retsch mills have to be used:  
Pre-grinding can be done in the Cutting Mill SM 300 and fine grinding is carried out with the CryoMill.





Dissolution Testing



Physical Testing



R&D Equipment



## Tablet testing in quality control

A **tablet** has to be tested according to methods described in the USP/EP/JP pharmacopeias before it can be released to the pharmacies.

Methods:

Testing of its physical properties

Testing of the dissolution of the API (Active Pharmaceutical Ingredient)

The physical properties are tested with a tablet hardness tester: testing for hardness, dimensions and weight of the tablet.

To ensure bioavailability of the API, a dissolution test is performed in a dissolution tester according to USP methods and the samples are analyzed in UV/Vis or HPLC equipment.

ERWEKA offers both tablet hardness tester, e.g. MultiCheck 6 and dissolution tester, e.g. the DT 950 Series.





Dynamic  
Image Analysis



Dynamic Light  
Scattering



Laser Diffraction



Adsorption



Catalyst  
Evaluation



Dispersion  
Stability Analysis

MICROTRAC

## Glass beads for road markings

The paint of modern road markings is mixed with glass beads which reflect the light of passing vehicles in order to increase visibility of the markings.



In order to ensure this the glass beads have to have a certain shape and size. The analysis of these properties can be carried out with the CAMSIZER 3D.





Ovens



Laboratory Chamber  
Furnaces



Tube Furnaces



Vacuum Chamber  
Furnaces

# APPLICATION EXAMPLE

VERDER

CARBOLITE

## Parts produced by additive manufacturing

The powder used in additive manufacturing processes is usually mixed with a binder that helps to hold the powder together and needs to be removed from the manufactured part or product by thermal treatment.

This is done in a Carbolite Gero furnace.

After that the resulting "Brown Part" has to be sintered in order to give the part its final shape and properties. This is also done by subjecting the part to heat.





ONH Analyzers



CS Analyzers

ELTRA

## Different sorts of steel

Depending on the amount of the element Carbon (C) steel can have different properties:

High C content (> 2.1 %)

- Makes steel brittle: „cast iron“
- Product is not ductile
- Used for: Pans, motors, gully covers



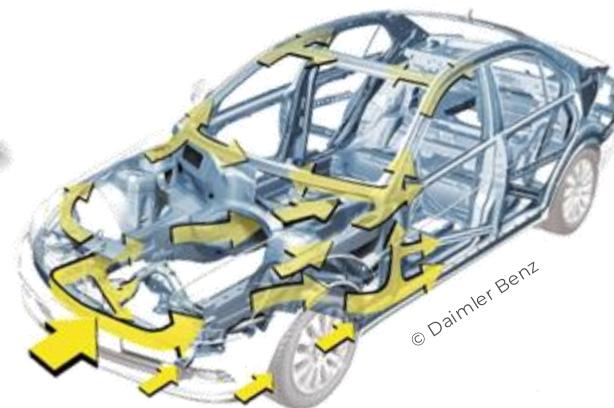
Medium C content (0.2 - 1.7 %)

- allows to control the hardness
- Used for: Rail tracks, knives

Low C content (< 0.2 %)

- Steel is no longer hardenable and very ductile
- Used for: Chassis of cars (controlled crush zone)

The carbon content in steel can be analyzed by ELTRA's ELEMENTRAC CS-i for example.





## Cutting



## Mounting



## Polishing



## Hardness testing



## Weld seam of car parts

In order to determine the quality of a weld seam (e.g. in a car part) it has to be analyzed with a hardness tester.

But before this can be done different steps have to be undertaken:

The respective section has to be cut out of the car part (cutting).

The cut sample has to be embedded in a mounting compound (mounting) and the surface has to be polished (polishing).



Hardness testers



Application support



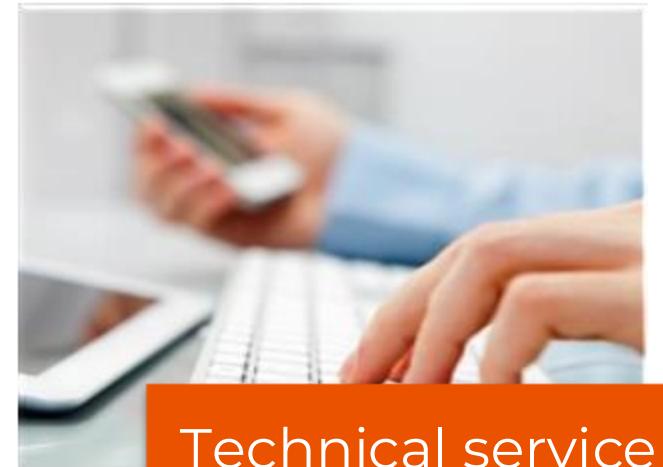
Technical reports



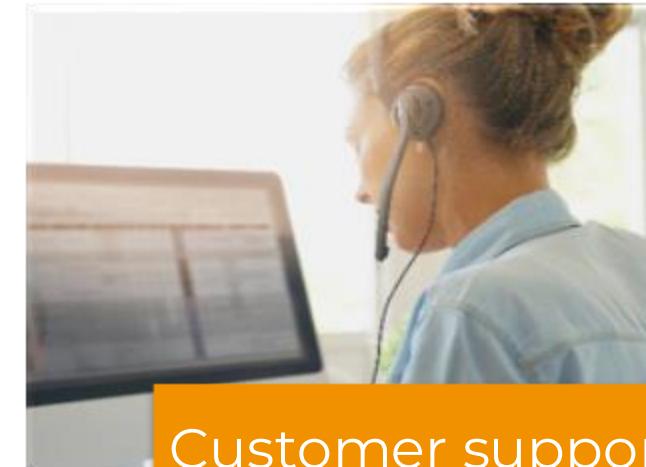
Seminars



Webinars



Technical service



Customer support

**INDEPENDENCE AND COHESION**

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**AN ALLIANCE OF STRONG COMPANIES**

Business operations are coordinated by central departments

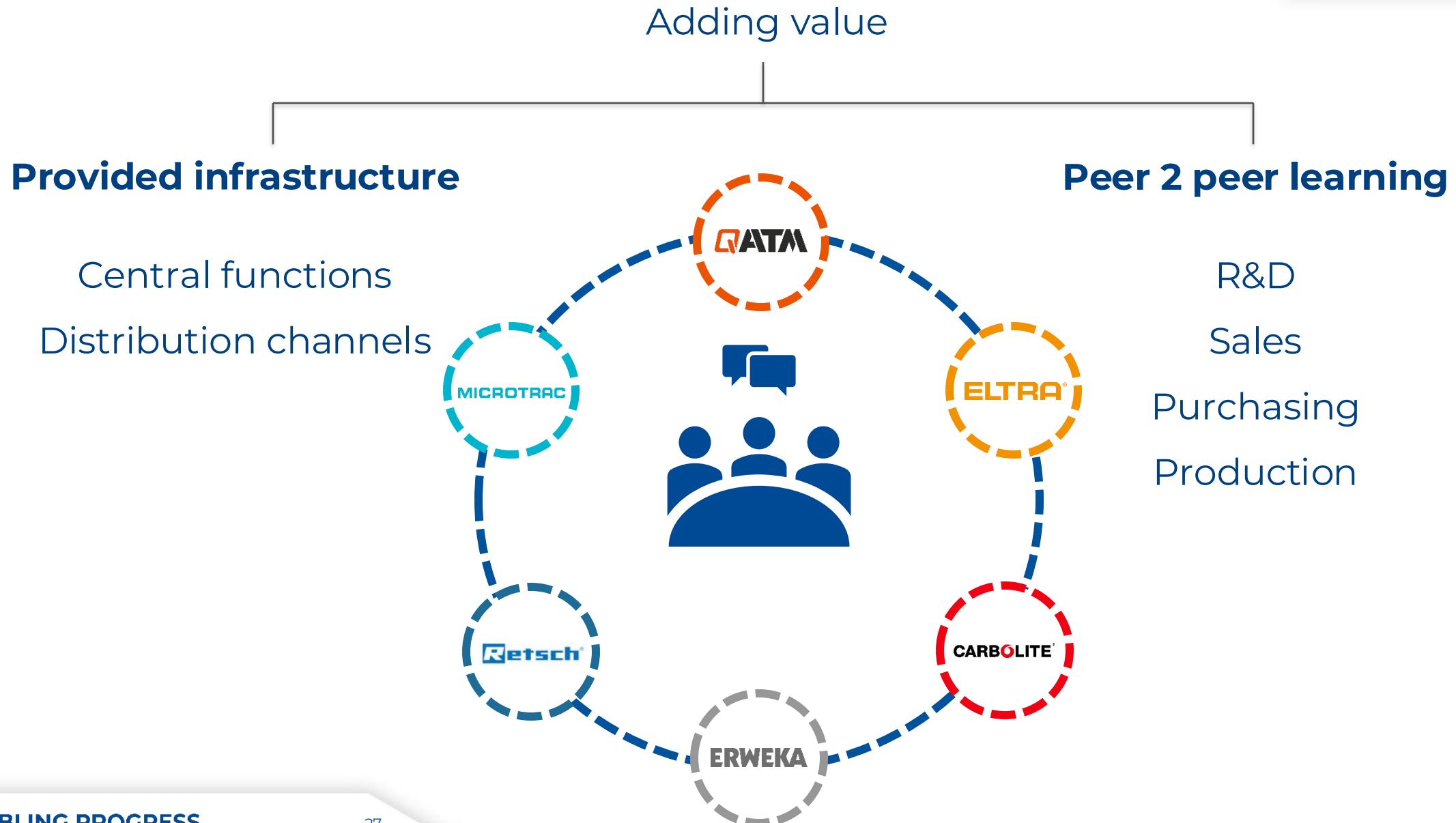
Management & Controlling

Sales & Marketing

Processes & Systems  
(operational backbone)

Human Resources

Best Practice



## MORE SAFETY IN EVERYDAY LIFE

From analytical equipment for food or toy testing to pumps for X-ray scanners at the airport: we contribute to greater safety.



## PROTECT RESOURCES

We support effective quality control and thus contribute to the reduction of waste and waste. For more sustainability.



## PROCESS CONTINUITY ENSURE

Our solutions are highly reliable and meet the highest quality standards. In this way, they help to secure processes worldwide.



## PIONEERING WORK FOR THE FUTURE

We enable insights through constant research, helping our customers to profit from even better production processes and quality control.



**Thank you for  
your attention!**

